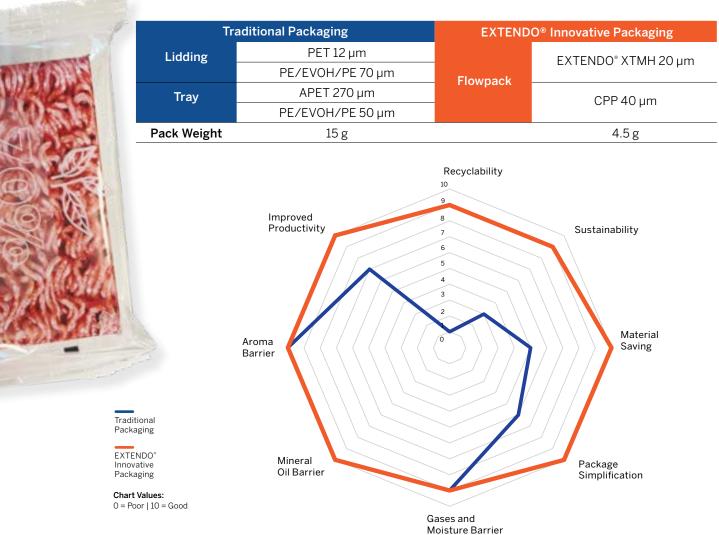
# Minced Meat

## **EXTENDO® XTMH with improved heat resistance**

EXTENDO® XTMH provides excellent protection thanks to high oxygen, moisture, aroma and mineral oil barrier. The improved heat resistance increases performance on traditional packaging machines.



## Advantages:

- Up to 70% less material compared to traditional lid and tray -> reduction in transport costs and CO<sub>2</sub> emissions
- PP-based barrier solution, suitable for plastic collection (PP 5)
- · Easier recycling compared to traditional multimaterial packaging
- High gas barrier, designed for Modified Atmosphere Packaging
- High efficiency in packaging machines





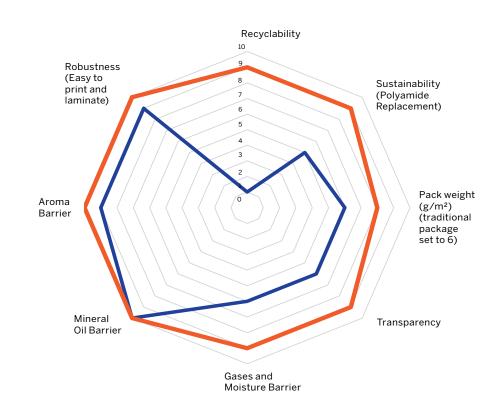


# Salami

## **EXTENDO® XTMH with improved heat resistance**

EXTENDO® XTMH provides excellent protection thanks to high oxygen, moisture, aroma and mineral oil barrier. The improved heat resistance increases performance on traditional packaging machines.

| Tra         | aditional Packaging | EXTENDO® Innovative Packaging |
|-------------|---------------------|-------------------------------|
|             | OPA 15 μm           | EXTENDO® XTMH 20 μm           |
|             | PE 50 μm            | CPP 40 µm                     |
| Unit Weight | 63.7 g/m²           | 54.6 g/m²                     |



#### Advantages:

Traditional Packaging

EXTENDO® Innovative Packaging

**Chart Values:** 

0 = Poor | 10 = Good

- Ideal replacement of multimaterial structures (PET/PE, PA/PE)
- PP-based barrier solution, suitable for plastic collection (PP 5)
- Easier recycling compared to traditional multimaterial packaging
- High gas barrier, designed for Modified Atmosphere Packaging
- High efficiency in packaging machines







# Frozen Organic Meatballs

## NATIVIA® NTSS + NATIVIA® NXZS

NATIVIA® NTSS is biobased and industrially compostable according to EN 13432. It offers good stiffness and excellent optical properties, while very high barrier properties and seal strength are provided by NATIVIA® NXZS, for superior food protection even at low temperatures.

NATIVIA® for frozen food among finalists of ICIS Awards 2021!



| NATIVIA® Innovative<br>Packaging | Thickness | Unit Weight |
|----------------------------------|-----------|-------------|
| NTSS                             | 20 µm     | $24.8g/m^2$ |
| NXZS                             | 21 µm     | 26.0 g/m²   |

#### **NATIVIA® NTSS:**

- BoPLA transparent film
- Excellent optical properties
- Excellent printability

#### **NATIVIA® NXZS:**

- BoPLA very high barrier metallized film
- OTR =  $0.5 \text{ cm}^3/\text{m}^2/\text{d} (23^{\circ}\text{C} 0\% \text{ RH})$
- WVTR =  $1.5 \text{ g/m}^2/\text{d}$  (38°C 90% RH)
- MST = 85°C

#### **Advantages:**

- Made from renewable resources
- Designed for Industrial Compostability
- PVDC free
- Very high gas and moisture barrier
- Suitable for frozen applications
- Italian market: films certified according to EN 13432 are exempted from Plastic Tax and benefit from reduced EPR fee





# **Organic Chicken Nuggets**

## NATIVIA® NTSS + NATIVIA® NXZS

NATIVIA® NTSS is biobased and industrially compostable according to EN 13432. It offers good stiffness and excellent optical properties, while very high barrier properties and seal strength are provided by NATIVIA® NXZS, for superior food protection.



| NATIVIA® Innovative<br>Packaging | Thickness | Unit Weight           |
|----------------------------------|-----------|-----------------------|
| NTSS                             | 20 µm     | 24.8 g/m²             |
| NXZS                             | 21 µm     | 26.0 g/m <sup>2</sup> |

#### **NATIVIA® NTSS:**

- BoPLA transparent film
- Excellent optical properties
- Excellent printability

#### NATIVIA® NXZS:

- BoPLA very high barrier metallized film
- OTR =  $0.5 \text{ cm}^3/\text{m}^2/\text{d} (23^{\circ}\text{C} 0\% \text{ RH})$
- WVTR =  $1.5 \text{ g/m}^2/\text{d} (38^{\circ}\text{C} 90\% \text{ RH})$
- MST = 85°C

#### Advantages:

- Made from renewable resources
- Designed for Industrial Compostability
- PVDC free
- Very high gas and moisture barrier
- Italian market: films certified according to EN 13432 are exempted from Plastic Tax and benefit from reduced EPR fee





# **Grated Cheese**

# Kraft Paper + NATIVIA® NXZS

NATIVIA® NXZS combined with paper provides high seal strength and protection thanks to its very high oxygen, moisture, aroma and mineral oil barrier.



| NATIVIA® Innovative<br>Packaging | Thickness | Unit Weight |
|----------------------------------|-----------|-------------|
| Kraft Paper                      |           | 60 g/m²     |
| NXZS                             | 21 µm     | 26.0 g/m²   |

#### NATIVIA® NXZS:

- BoPLA very high barrier metallized film
- OTR =  $0.5 \text{ cm}^3/\text{m}^2/\text{d} (23^{\circ}\text{C} 0\% \text{ RH})$
- WVTR =  $1.5 \text{ g/m}^2/\text{d}$  (38°C 90% RH)
- MST = 85°C

#### Advantages:

- Made from renewable resources
- Designed for Industrial Compostability or recyclability in paper stream
- PVDC free
- Very high gas and moisture barrier
- Italian market: films certified according to EN 13432 are exempted from Plastic Tax and benefit from reduced EPR fee

#### In collaboration with:





Think Unconventional. Think Biobased.

# **Soft Cheese**

#### reLIFE™ EXTENDO® rcXTMH

reLIFE™ EXTENDO® rcXTMH provides excellent protection thanks to high oxygen, moisture, aroma and mineral oil barrier. It is produced with Post Consumer Resin from Chemical Recycling according to ISCC Plus Mass Balance Certification. It contributes to save fossil-based resources while keeping compliance with food contact applications.





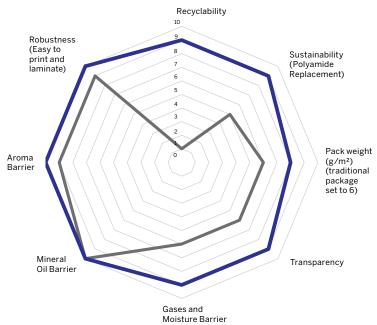
|             | Traditional<br>Packaging | reLIFE™ Innovative<br>Packaging |
|-------------|--------------------------|---------------------------------|
|             | OPA 15 μm                | reLIFE™ EXTENDO®                |
|             |                          | rcXTMH 20 μm                    |
|             | PE 50 μm                 | CPP 40 µm                       |
| Unit Weight | 63.7 g/m²                | 54.6 g/m²                       |
|             |                          |                                 |

Traditional Packaging

reLIFE TM Innovative Packaging

Chart Values:

0 = Poor | 10 = Good



#### Advantages:

- Ideal replacement of multimaterial structures (PET/PE, PA/PE)
- Supporting circularity of plastics: PCR Chemically recycled content according to mass balance approach
- PP based barrier solution, suitable for plastic collection (PP 5)
- Easier recycling compared to multimaterial packaging
- High gas barrier, designed for Modified Atmosphere Packaging
- High efficiency in packaging machines









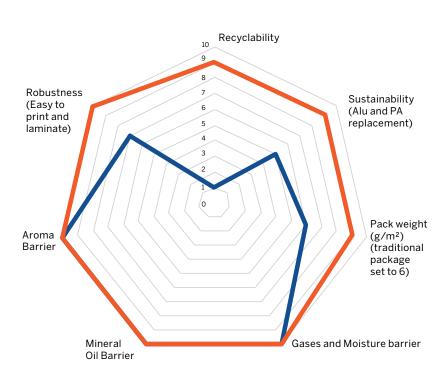
**Recycled Polypropylene Solutions** 

# **Ham Bag**

#### **EXTENDO® XZMX**

EXTENDO® XZMX is a BoPP metallized film which provides excellent protection thanks to outstanding oxygen, moisture, aroma and mineral oil barrier. It represents the ideal replacement for Alu foil and met PET in laminate structures.

|             | Traditional Packaging | EXTENDO® Innovative Packaging |
|-------------|-----------------------|-------------------------------|
|             | PET 12 µm             | TNS 20 μm                     |
|             | Alu 8 µm              | EXTENDO° XZMX 18 μm           |
|             | PA 15 μm              |                               |
|             | CPP 75 µm             | CPP 75 µm                     |
| Unit Weight | 123.9 g/m²            | 102.9 g/m²                    |



Traditional Packaging

EXTENDO\*
Innovative Packaging

Chart Values:
0 = Poor | 10 = Good

#### Advantages:

onomia

Arrosto

- PP based ultra high barrier solution, suitable for plastic collection (PP 5)
- Easier recycling, structure certified Made for Recycling by Interseroh
- Ideal replacement of multimaterial structures (PET/Alu/PE, PET/metPET/PE)
- Structure designed for Vacuum Packaging









**Better Taste, Less Waste** 

# **Grated Cheese**

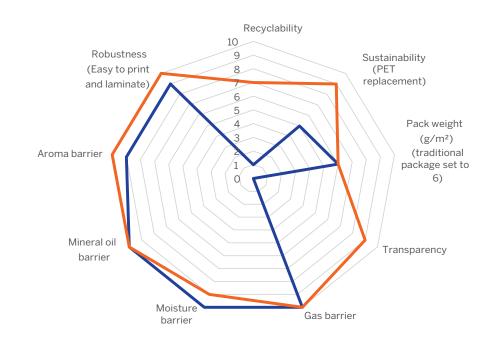
#### **EXTENDO® XTMU**

EXTENDO® XTMU is a high glossy, transparent BoPP film which provides excellent protection thanks to ultra high oxygen barrier and excellent moisture, aroma and mineral oil barrier.





| 1           | Fraditional Packaging | EXTENDO® Innovative Packaging |
|-------------|-----------------------|-------------------------------|
|             | PET 12 µm             | TNS 20 µm                     |
|             | MetPET 12 μm          | EXTENDO® XTMU 20 μm           |
|             | PE 60 μm              | PE 60 μm                      |
| Unit Weight | 89.1 g/m²             | 91.9 g/m²                     |



#### Advantages:

- Improved recyclability compared to multimaterial structures, compatible with polyolefin recycling stream
- · Ideal replacement of Alu foil or metPET for transparent ultra high gas barrier
- · Designed for Modified Atmosphere Packaging

In collaboration with:

Traditional

Packaging

EXTENDO\* Innovative Packaging Chart Values:

0 = Poor | 10 = Good





**Better Taste, Less Waste** 

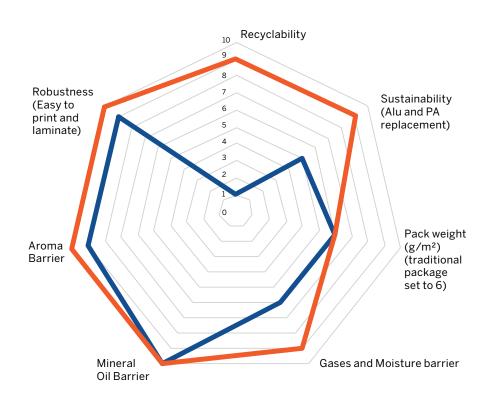
# PP-based barrier Stand up Pouch

## **EXTENDO® XMMH**

EXTENDO® XMMH is a matt film which provides excellent protection thanks to very high oxygen, moisture, aroma and mineral oil barrier. It is the ideal replacement of OPA barrier films.



|             | Traditional Packaging | EXTENDO® Innovative Packaging |
|-------------|-----------------------|-------------------------------|
|             | OPA 15 μm             | EXTENDO® XMMH 20 µm           |
|             | PE 50 μm              | D579 50 μm                    |
| Unit Weight | 63.7 g/m²             | 63.7 g/m²                     |



## Advantages:

Traditional Packaging EXTENDO\* Innovative Packaging

Chart Values: 0 = Poor | 10 = Good

- Ideal replacement of multimaterial structures (PA/PE)
- PP based barrier solution, suitable for plastic collection (PP 5)
- Easier recycling compared to traditional multimaterial packaging
- · High gas barrier, designed for Modified Atmosphere Packaging







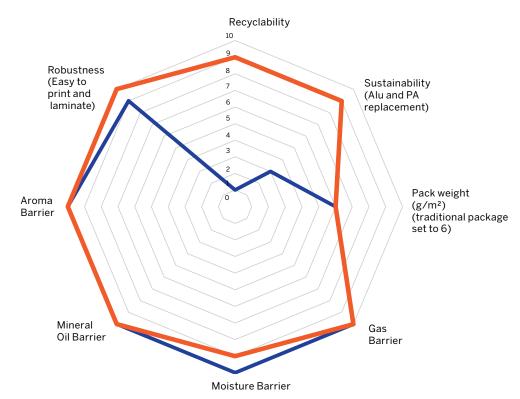
# **Roast Beef Bag**

#### **EXTENDO® XTMU**

EXTENDO® XTMU is a high glossy, transparent BoPP film which provides excellent protection thanks to ultra high oxygen barrier and excellent moisture, aroma and mineral oil barrier.



|             | Traditional Packaging | EXTENDO® Innovative Packaging |
|-------------|-----------------------|-------------------------------|
|             | PA 20 μm              | TNS 20 µm                     |
|             | Alu 8 µm              | EXTENDO® XTMU 30 μm           |
|             | CPP 75 µm             | CPP 75 μm                     |
| Unit Weight | 112.9 g/m²            | 113.7 g/m²                    |



#### Advantages:

Traditional Packaging EXTENDO\*

Innovative Packaging

Chart Values: 0 = Poor | 10 = Good

- PP based barrier solution, suitable for plastic collection (PP 5)
- Easier recycling compared to traditional multimaterial packaging
- Ideal replacement of Alu foil or metPET for transparent ultra high gas barrier
- Designed for Vacuum Packaging





# PRODUCT SPOTLIGHT



#### **FOOD LABELS**



## Adhesive-less label film

Thickness: **70 - 100 μm** 

Look: White voided

## DESCRIPTION

The newly introduced adhesive-less label film has a white glossy pearlescent appearance and optimum coverage and opacity for exceptional contrast between the printed image and background.

# **PARTNERSHIP**

This collaboration shows a new application in *Ti*'s labels range: food grade inserts or labels which are cut-to-size for direct food contact in various shapes and sizes. The printer **Tipolito Bolondi** is an Italian company specialized in the printing of food labeling systems suitable for direct food contact.

## **TECHNOLOGY**

- Offset, flexo and rotogravure printing
- Rotary, flat-bed and high die-cutting technology

| Benefits   |
|--|
| Lower thickness than cast PP and PS films              |
| Enhanced print results                                 |
| Suitable for direct food contact (dry and fatty foods) |
| Excellent printability and drying                      |
| Excellent flatness                                     |

# Applications Cured meats Poultry and fish industries Cheese

For more information, please contact: labelfilms@ti-films.com

Fresh and aged food